

<b>TEST REPORT</b>	<b>PRODUCT:</b>	<b>654U ❶</b>
FORD WSS-M99P48-B3 JUL 2020 ➤ INTERIOR, AT OR ABOVE BELTLINE	<b>TEST SUBSTRATE:</b>	20% Talc-Filled Polypropylene [TFPP], ABS & TPO
DOCUMENT TITLE: FOAM PERFORMANCE, PRESSURE SENSITIVE ADHESIVE TAPE WSS-M99P48-B3 (INTERIOR, EXTERIOR, UNDERHOOD, UNDERBODY)	<b>REPORT DATE:</b>	06/26/23

PARAGRAPH SUBSTRATE	REQ	RESULTS		
		TFPP	ABS	TPO◆
3.2 DURABILITY REQUIREMENTS AND CHARACTERIZATION OF PRODUCTION MATERIALS				
3.2.6.1 Original  ASTM D1000, SECTION 46-53 EXCEPT REPLACE THE STEEL PANELS WITH THE INTENDED SUBSTRATE, 180 DEGREE PEEL	0.48 N/mm Minimum	0.52 N/mm	0.75 N/mm	0.69 N/mm
3.2.6.2 After Heat Aging Change  At or Above Beltline [168 hours, 100 +/- 2 °C]	-25% Max	1.00 N/mm	1.32 N/mm	0.87 N/mm
3.2.6.3 After Environmental Cycling Change  10 cycles, each cycle shall consist of the following:  • 4 h at 100 +/- 2 °C • 4 h at 38 +/- 2 °C and 95-100% R.H. • 16 h at -30 +/- 2 °C	-25% Max	1.06 N/mm	1.23 N/mm	1.09 N/mm

◆ Solvay Sequel 1402

❶ Adhesive tested with 1-mil PET film applied to exposed-side of adhesive

APPROVED:

Original Test Date: 12/07/21  
Berry Global Technical Service Department

Conditioning and Testing per FORD WSS-M99P48-B3